Title: 18001 Audit Checklist

Point of Contact: Pat Williams

Management System: Occupational Safety and Health

Effective Date: April 30, 2004 Expiration Date: December 15, 2007

Approved by (line management, Management System Steward): Jim Tarpinian

Approved by (Deputy Director, Operations): Michael J. Bebon

Applicability: All BNL Organizations Participating in OHSAS 18001 Registration

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1. **Purpose**

1.1. To define an assessment (audit) program.

2. **Definitions (for general definitions reference SBMS)**

2.1. Finding - Results of the evaluation of the collected audit evidence compared with the agreed audit criteria. Audit findings provide the basis for the audit report. While all findings of nonconformity must be documented, findings of conformity may be documented if within the agreed upon audit scope.

2.2. Nonconformance - An activity, attribute, or document, which fails to comply with established requirements, and may lead to a condition having an adverse effect on quality, environment, ES&H, operations, or reliability.

2.3. Major nonconformance - A lack of an element, procedure, or a non-fulfilled requirement that puts the process/system at jeopardy, and could lead to significant impact on quality, environment, ES&H, operations, or reliability.

2.4. Minor nonconformance - An observed lapse in a program, process, procedure, or requirement, usually single incidents that do not have a significant impact on the quality, environment, ES&H, operations, or reliability.

2.5. Noncompliance - Non-adherence to an applicable regulatory requirement.

2.6. Recommendations (opportunity for improvement) - A suggested means of improving an activity or fulfilling the intent of a requirement.

3. **Responsibilities**

3.1. The OSH Management System Representatives shall implement this assessment program within their organizations.

3.2. Assessments (audits) shall be conducted by competent persons, internal or external to the organization being audited, who are independent of the activity being audited and are familiar with the requirements of the OSHAS 18001 management system.

3.3. The OSH Management System Representatives shall ensure that the assessment team has either formal or on-the-job training in the following areas:

3.3.1. Applicable occupational safety and health issues likely to be associated with the facility operations and related management issues. For example, BNL personnel who meet this requirement are workers, technicians, professionals, managers and scientists who have completed their BNL training requirements and who are familiar with the operation or organization being assessed.

3.3.2. Applicable occupational safety and health laws, regulations, and related documents or occupational safety and health management systems and Subject Areas.

3.4. The OSH Management System Representatives shall ensure that the lead assessor has experience and training conducting assessments. Training such as OHSAS 18001 Internal...
Auditor and Foundation Training Course or equivalent is appropriate. If technical experts are used on the assessment team, they are not required to have experience conducting assessments.

3.5. The OSH Management System Representatives shall ensure that the assessment team members have the following personal attributes and skills:

- The ability to clearly express concepts and ideas, orally and in writing.
- Strong observational, organizational, listening, and communication skills.
- The ability to maintain independence and objectivity.
- The ability to reach sound judgment based on objective evidence.

4. **Scope**

4.1. The checklist consists of key questions that might trigger safety or environmental requirements.

5. **Procedure**

5.1. Schedule – The OSH Management System Representative shall maintain an assessment schedule. The scheduling of assessments should be flexible with the allocation of resources based on the following factors:

- Importance, status, risk, and complexity of the activity, item, or process.
- Problems encountered with the activity, or item.
- Scheduling of specific activities.
- Availability of qualified personnel.
- A review of findings reported in previous assessments.

5.2. OSH Management System Representative shall perform an annual OSH Management System assessment, per the requirements in the attached Audit Checklist, in order to determine whether the OSH management system and its elements are in place, adequate, and effective in protecting the safety and health of workers and preventing incidents.

5.3. OSH Management System Representative shall perform more frequent OSH assessments of specific areas or processes if appropriate, depending on the importance of the activity, process change, previous assessment results, or as determined by the organization’s management.

5.4. Emphasis will be placed on process improvement and verification of sustained effectiveness of action taken to correct previous deficiencies.

5.5. Assessments shall evaluate conformance to established requirements. That is, the examination of objective evidence demonstrating that activities, procedures, instructions, and records are being properly executed and documented.

5.6. Before conducting an assessment, the auditor shall:

5.6.1. Consult with the organizations management in order to determine the membership of the assessment team.
5.6.2. Review existing assessment documentation to verify applicability of criteria.

5.6.3. Review nonconformances and recommendations documented on previous assessment reports, nonconformance reports, etc., to determine if there are known problems with an activity, or additional items that should be added to the assessment criteria.

5.6.4. Confer with the person responsible for the activity and determine assessment date(s), and the names and locations of the personnel who should be contacted.

5.6.5. Request information, procedures, data, etc. that will facilitate the conduct of the assessment.

5.6.6. During the assessment, the auditor shall verify that documentation called out by procedures and program requirements are accurate and complete. All concerns shall be brought to the attention of the person responsible for the area for possible resolution or correction prior to the completion of the audit. No corrective action will be required for any deficiency satisfactorily resolved prior to the completion of the assessment. However, a record of the concern shall be included in the assessment report, and acknowledged as having been resolved.

5.6.7. Responsible personnel are to be notified and immediate corrective action taken, as appropriate, for deficiencies that will adversely affect OSH or property. Interim actions may be initiated to provide needed controls while investigations and implementation of permanent corrective actions are accomplished. Follow-up assessments shall be performed to verify the effectiveness of the corrective actions.

5.7. All assessment documentation shall comply with the requirements of the applicable SBMS Subject Areas.

5.8. A draft copy of the assessment report shall be distributed for preliminary review to those individuals directly involved in the assessment.

5.9. Assessment reports shall contain the concurrence of the management of the area assessed.

5.10. Assessments without major or minor nonconformances shall be considered closed when the assessment report is issued.

5.11. Assessments with documented major, and/or minor nonconformances, are considered closed when proposed corrective/preventive actions are accepted by the assessment personnel and management.

5.12. Nonconformances, which are the result of an OSH assessment, shall be documented per the requirements of the Nonconformance and Corrective and Preventive Action SBMS subject area.

5.13. Major and minor nonconformances shall be tracked to closure via the BNL Assessment Tracking System (ATS) or Family ATS.

5.14. Assessments reports shall be maintained by the organization being assessed. Retention time for assessment documentation shall per the requirements of SBMS.
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<th>OHS Management System Model</th>
<th>GENERAL REQUIREMENTS</th>
<th>Auditor:</th>
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<tr>
<td>ELEMENT: 4.1</td>
<td>TITLE: General Requirements</td>
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**OHSAS 18001 STANDARD:**

The organization shall establish and maintain an OSH management system, the requirements of which are set out in Clause 4 of OHSAS 18001-1999.

**FACILITY IMPLEMENTATION OF STANDARD:**

**EXISTING PROCEDURES AND DOCUMENTATION (LIST):**

**COMMENTS:**

**EVALUATION:**

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**OPTIONAL AUDITOR QUESTIONS:**

- Has a program been established?
- Is the scope of the program clearly defined?
- How long has the program been established?
- Is it being maintained the requirements of OHSAS 18001-1999?
There shall be an occupational health and safety policy authorized by the organization’s top management that clearly states overall health and safety objectives and a commitment to improving health and safety performance. The policy shall:

a) be appropriate to the nature and scale of the organization’s OSH risks;
b) include a commitment to continual improvement;
c) include a commitment to at least comply with current applicable OSH legislation and with other requirements to which the organization subscribes;
d) be documented, implemented and maintained;
e) be communicated to all employees with the intent that employees are made aware of their individual OSH obligations;
f) be available to interested parties; and
g) be reviewed periodically to ensure that it remains relevant and appropriate to the organization.

**OPTIONAL AUDITOR QUESTIONS:**

What is the organization’s policy? Is the policy defined and is it appropriate to the type, size, and OSH impacts of the organization’s activities?

Does the policy include a commitment to continual improvement in the organization’s operations?

Does the policy reflect the organizations hazard identification, risk assessment and risk control in the organization’s activities and facilities?

Does the policy include a commitment to compliance to legal requirements?

Is the policy documented, implemented, maintained (periodically reviewed) and communicated to all employees and are they aware of their responsibilities to the OSH?

Is the policy available to interested parties?
The organization shall establish and maintain procedures for the ongoing identification of hazards, the assessment of risks, and the implementation of necessary control measures. These shall include:

- routine and non-routine activities;
- activities of all personnel having access to the workplace (including subcontractors and visitors);
- facilities at the workplace, whether provided by the organization or others.

The organization shall ensure that the results of these assessments and the effects of these controls are considered when setting its OSH objectives. The organization shall document and keep this information up to date.

The organization’s methodology for hazard identification and risk assessment shall:

- be defined with respect to its scope, nature and timing to ensure it is proactive rather than reactive;
- provide for the classification of risks and identification of those that are to be eliminated or controlled by measures as defined in 4.3.3 and 4.3.4;
- be consistent with operating experience and the capabilities of risk control measures employed;
- provide input into the determination of facility requirements, identification of training needs and/or development of operational controls;
- provide for the monitoring of required actions to ensure both the effectiveness and timeliness of their implementation.

NOTE For further guidance on hazard identification, risk assessment and risk control, see OHSAS 18002.
### OPTIONAL AUDITOR QUESTIONS:

Are there documented and maintained procedures to establish and update hazards, risks and implementation of controls?

Does the procedure cover routine and non routine activities?

Does the procedure cover all personnel and facilities?

What mechanism is used to initiate hazard review/revision when operations change?

Do the criteria for the assessment of risk address both likelihood and consequence?

Are there records to provide evidence of analysis of hazards, risks and controls?

Are there any obvious hazards that should have been considered and were not? If not, why not?

Are results of assessments and effects of controls considered when setting OSH objectives and are they documented and up to date?

Does the methodology:

a) define scope, nature and timing?

b) ensure proactive rather than reactive assessments?

c) provide for classification of risk tolerability?

d) identify those to be eliminated or controlled?

e) assure consistency with operating experience? (Ref. 4.3.1C of OHSAS 18002-2000)

f) assure consistency with effectiveness of risk control measures?

Does the methodology provide input into determination of facility requirements, training needs and operational controls?

Does the methodology provide for monitoring of required actions to ensure timeliness and effectiveness of implementation?
Brookhaven National Laboratory
OHSAS 18001 OSH Assessment

Organization: Date: Lead Auditor:

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<th>OSH Management System Model</th>
<th>PLANNING</th>
<th>Auditor:</th>
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<tr>
<td>ELEMENT: 4.3.2 TITLE: Legal and Other Requirements</td>
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**OHSAS 18001 STANDARD:**

NO PARTIAL YES

The organization shall establish and maintain a procedure for identifying and accessing the legal and other OSH requirements that are applicable to it.

The organization shall keep this information up-to-date. It shall communicate relevant information on legal and other requirements to its employees and other relevant interested parties.

**FACILITY IMPLEMENTATION OF STANDARD:**

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**OPTIONAL AUDITOR QUESTIONS:**

Is there a documented procedure for the organization to identify and have access to all applicable legal requirements?

Is someone (or more than one) designated to keep current on requirements?

What are the resources, references and methods to keep current?

How is applicability of new requirements determined?

How are requirements communicated to all interested party?
### OHSAS 18001 STANDARD:

The organization shall establish and maintain documented occupational health and safety objectives, at each relevant function and level within the organization.

**NOTE** Objectives should be quantified wherever practicable.

When establishing and reviewing its objectives, an organization shall consider its legal and other requirements, its OSH hazards and risks, its technological options, its financial, operational and business requirements, and the views of interested parties. The objectives shall be consistent with the OSH policy, including the commitment to continual improvement.

### FACILITY IMPLEMENTATION OF STANDARD:

### EXISTING PROCEDURES AND DOCUMENTATION (LIST):

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### OPTIONAL AUDITOR QUESTIONS:

- Has the organization established and maintained OSH objectives?
- Have the documented objectives considered legal and other requirements?
- Are objectives reasonable and measurable?
- Is there a documented and maintained procedure for periodically reviewing objectives?
- Are objectives communicated to the employees that are supposed to achieve them?
- Are organizational objectives consistent with Lab/higher level objectives?
## OSH Management Program(s)

### OHSAS 18001 STANDARD:

The organization shall establish and maintain (an) OSH management program(s) for achieving its objectives. This shall include documentation of:

a) the designated responsibility and authority for achievement of the objectives at relevant functions and levels of the organization; and  
b) the means and time-scale by which objectives are to be achieved.

The OSH management program(s) shall be reviewed at regular and planned intervals. Where necessary the OSH management program(s) shall be amended to address changes to the activities, products, services, or operating conditions of the organization.

### FACILITY IMPLEMENTATION OF STANDARD:

**EXISTING PROCEDURES AND DOCUMENTATION (LIST):**

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### OPTIONAL AUDITOR QUESTIONS:

- Are there programs to achieve all the identified objectives?  
- Do the programs include schedules for completion and resources necessary to achieve the objectives?  
- Do the programs assign responsibilities for completion of tasks in achieving objectives?  
- Are all procedures that supplement the OSH management program available to the appropriate personnel and current?  
- Are the management programs reviewed at planned intervals and amended as required?
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<th>OSH Management System Model</th>
<th>IMPLEMENTATION AND OPERATION</th>
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<td><strong>ELEMENT:</strong></td>
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<td>TITLE:</td>
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<td><strong>TITLE:</strong></td>
<td>Structure and Responsibility</td>
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<th>OHSAS 18001 STANDARD:</th>
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<td>The roles, responsibilities and authorities of personnel who manage, perform and verify activities having an effect on the OSH risks of the organization’s activities, facilities and processes, shall be defined, documented and communicated in order to facilitate OSH management.</td>
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<td>Ultimate responsibility for occupational health and safety rests with top management. The organization shall appoint a member of top management (e.g. in a large organization, a Board or executive committee member) with particular responsibility for ensuring that the OSH management system is properly implemented and performing to requirements in all locations and spheres of operation within the organization.</td>
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<td>Management shall provide resources essential to the implementation, control and improvement of the OSH management system. NOTE Resources include human resources and specialized skills, technology and financial resources.</td>
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<td>The organization’s management appointee shall have a defined role, responsibility and authority for:</td>
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<tr>
<td>a) ensuring that OSH management system requirements are established, implemented and maintained in accordance with this OHSAS specification;</td>
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<td>b) ensuring that reports on the performance of the OSH management system are presented to top management for review and as a basis for improvement of the OSH management system.</td>
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<td>All those with management responsibility shall demonstrate their commitment to the continual improvement of OSH performance.</td>
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**FACILITY IMPLEMENTATION OF STANDARD:**

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**OPTIONAL AUDITOR QUESTIONS:**

Are roles and responsibility, and authorities defined, documented and communicated?
Has management provided the necessary resources (people, technology, money) to implement this OSH program?
Has the organization appointed an OSH management appointee from top management?
Does the R2A2 of the OSH management appointee document sufficient authority to accomplish a & b above?
How does management demonstrate their commitment for continual improvement of OSH performance?
### Training, Awareness and Competence

**OSHAS 18001 STANDARD:**

Personnel shall be competent to perform tasks that may impact on OSH in the workplace. Competence shall be defined in terms of appropriate education, training and/or experience. The organization shall establish and maintain procedures to ensure that its employees working at each relevant function and level are aware of:

- the importance of conformance to the OSH policy and procedures, and to the requirements of the OSH management system;
- the OSH consequences, actual or potential, of their work activities and the OSH benefits of improved personal performance;
- their roles and responsibilities in achieving conformance to the OSH policy and procedures and to the requirements of the OSH management system, including emergency preparedness and response requirements (see 4.4.7);
- the potential consequences of departure from specified operating procedures.

Training procedures shall take into account differing levels of:

- responsibility, ability and literacy; and
- risk.

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### OPTIONAL AUDITOR QUESTIONS:

- Are procedures established and maintained to make employees aware of a – d above?
- How do you ensure personnel are competent to perform tasks that impact OHS?
- Has the appropriate training been done and, where required, by qualified trainers?
- Do the training procedures take into account the differing levels of responsibility, ability, literacy and risk?
- Are there specific, documented minimum requirements for each person performing a task that can cause significant OHS impact?
## OHSAS 18001 STANDARD:

The organization shall have procedures for ensuring that pertinent OSH information is communicated to and from employees and other interested parties. Employee involvement and consultation arrangements shall be documented and interested parties informed.

Employees shall be:

- a) involved in development and review of policies and procedures to manage risks
- b) consulted where there are any changes that affect workplace health and safety;
- c) represented on health and safety matters; and
- d) informed as to who is their employee OSH representative(s) and specified management appointee (see 4.4.1).

### FACILITY IMPLEMENTATION OF STANDARD:

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### OPTIONAL AUDITOR QUESTIONS:

- Are there procedures that are maintained for communications to and from interested parties regarding the organization’s pertinent OSH information?
- How are communications to and from interested parties documented?
- How are internal communications between different levels and different functions documented? How do you have feedback to management?
- How are employees involved in the development of policies and procedures to manage risks?
- How are employees consulted for changes that affect workplace health and safety?
- How are employees represented on OHS matters?
- Do people know who their employee OHS representative and/or management appointees are?
- How are OHS representatives involved in communication mechanisms with management?
- What initiatives do you have to encourage OHS consultations and improvement activities?
- What mechanisms are used to communicate OHS concerns or information to all interested parties and employees; e.g., inspections, briefings, notice boards, OHS newsletter, OHS poster programs?
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<th>ELEMENT</th>
<th>4.4.4</th>
<th>TITLE</th>
<th>Documentation</th>
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<td>OHSAS 18001 STANDARD:</td>
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<tr>
<td>The organization shall establish and maintain information, in a suitable medium such as paper or electronic form, that: a) describes the core elements of the management system and their interaction; and b) provides direction to related documentation.</td>
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<td>NOTE It is important that documentation is kept to the minimum required for effectiveness and efficiency.</td>
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| OPTIONAL AUDITOR QUESTIONS: | How has the organization documented the core elements of its OHSAS 18001 system? |
| --- | |
| How does the organization show linkage between all upper and lower level documentation? |
| Does the system document how the related documentation, both internal and external, [regulations, permits, forms, etc.] are to be used? |
### OHSAS 18001 Standard:

The organization shall establish and maintain procedures for controlling all documents and data required by this OHSAS specification to ensure that:

- a) they can be located;
- b) they are periodically reviewed, revised as necessary and approved for adequacy by authorized personnel;
- c) current versions of relevant documents and data are available at all locations where operations essential to the effective functioning of the OSH system are performed;
- d) obsolete documents and data are promptly removed from all points of issue and points of use or otherwise assured against unintended use; and
- e) archival documents and data retained for legal or knowledge preservation purposes or both, are suitably identified.

### Evaluation:

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<td>NO</td>
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### Optional Auditor Questions:

- Are there procedures for controlling and maintaining all documents (e.g., procedures and instructions) and/or data (e.g., engineering drawings and MSDS) required by this standard? Are the documents/data accessible (e.g., can the employee access the documents/data they need), including during an emergency?
- Are the documents/data periodically reviewed, revised and approved for adequacy by authorized personnel?
- Are latest versions of documents/data available in all areas and by all personnel that perform tasks essential to the effective functioning of the OSH?
- Are obsolete documents/data removed from use and assured from unintended use? Are historical copies maintained & labeled?
- Are those obsolete documents/data that are retained for legal or knowledge reasons clearly identified?
- Are documents/data dated with the latest revision, orderly, legible and retained for a specified period?
### Operational Control

**OHSAS 18001 STANDARD:**

The organization shall identify those operations and activities that are associated with identified risks where control measures need to be applied. The organization shall plan these activities, including maintenance, in order to ensure that they are carried out under specified conditions by:

- a) establishing and maintaining documented procedures to cover situations where their absence could lead to deviations from the OSH policy and the objectives;
- b) stipulating operating criteria in the procedures;
- c) establishing and maintaining procedures related to the identified OSH risks of goods, equipment and services purchased and/or used by the organization and communicating relevant procedures and requirements to suppliers and contractors;
- d) establishing and maintaining procedures for the design of workplace, process, installations, machinery, operating procedures and work organization, including their adaptation to human capabilities, in order to eliminate or reduce OSH risks at their source.

**FACILITY IMPLEMENTATION OF STANDARD:**

**EXISTING PROCEDURES AND DOCUMENTATION (LIST):**

**COMMENTS:**

**EVALUATION:**

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**OPTIONAL AUDITOR QUESTIONS:**

- Have the operations and activities, including maintenance, been identified that are associated with the identified OSH risks where control measures need to be applied?
- Have procedures been established and maintained for the above operations that, if they are not followed for these situations, could lead to deviations from the OSH policy and the objectives?
- Are operating criteria clearly established and document/data in the procedures for the operations and activities identified above?
- Have the identified OSH risks of goods, materials, equipment and services used in the above operations and activities been identified?
- Are there procedures for handling goods, materials, equipment and services used in the activities associated with identified risks where controls need to be applied?
- Are relevant procedures and requirements communicated to the appropriate suppliers and contractors (are operational controls in place and working as expected)?
- Are records of operational controls and performance indicators managed and retained per plans?
- Are there procedures to reduce OS&H risks in design and workplace processes (Ref. d above)?
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<tr>
<td>ELEMENT: 4.4.7</td>
<td>TITLE: Emergency Preparedness and Response</td>
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**OHSAS 18001 STANDARD:**

The organization shall establish and maintain plans and procedures to identify the potential for, and responses to, incidents and emergency situations, and for preventing and mitigating the likely illness and injury that may be associated with them.

The organization shall review its emergency preparedness and response plans and procedures, in particular after the occurrence of incidents or emergency situations.

The organization shall also periodically test such procedures where practicable.

**FACILITY IMPLEMENTATION OF STANDARD:**

**EXISTING PROCEDURES AND DOCUMENTATION (LIST):**

**COMMENTS:**

**EVALUATION:**

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<th>MEETS REQUIREMENT</th>
<th>MINOR NONCONFORMANCE</th>
<th>MAJOR NONCONFORMANCE</th>
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**OPTIONAL AUDITOR QUESTIONS:**

- Are there maintained procedures to identify potential for accidents and emergency situations?
- Are there maintained procedures to respond to accidents and emergency situations?
- Are there maintained procedures to prevent and minimize the OSH risks that may be associated with the identified accidents and emergency situations?
- Are there reviews and revisions of the emergency preparedness and response procedures, particularly after an incident?
- Are there periodical tests of the above procedures?
Brookhaven National Laboratory
OHSAS 18001 OSH Assessment

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<th>OSH Management System Model</th>
<th>CHECKING AND CORRECTIVE ACTION</th>
<th>Auditor</th>
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<tbody>
<tr>
<td>ELEMENT: 4.5.1</td>
<td>TITLE: Performance Measurement and Monitoring</td>
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</table>

**OHSAS 18001 STANDARD:**
The organization shall establish and maintain procedures to monitor and measure OSH performance on a regular basis. These procedures shall provide for:

- **a)** both qualitative and quantitative measures, appropriate to the needs of the organization;
- **b)** monitoring of the extent to which the organization’s OSH objectives are met;
- **c)** proactive measures of performance that monitor compliance with the OSH management program, operational criteria and applicable legislation and regulatory requirements;
- **d)** reactive measures of performance to monitor accidents, ill health, incidents (including near-misses) and other historical evidence of deficient OSH performance;
- **e)** recording of data and results of monitoring and measurement sufficient to facilitate subsequent corrective and preventative action analysis.

If monitoring equipment is required for performance measurement and monitoring, the organization shall establish and maintain procedures for the calibration and maintenance of such equipment. Records of calibration and maintenance activities and results shall be retained.

**FACILITY IMPLEMENTATION OF STANDARD:**

**EXISTING PROCEDURES AND DOCUMENTATION (LIST):**

**COMMENTS:**

**EVALUATION:**

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**OPTIONAL AUDITOR QUESTIONS:**

Do the procedures address qualitative and quantitative measures?
Are procedures document/data and maintained to monitor and measure OSH performance on a regular basis?
Are monitoring of OSH objectives performed?
Does the OSH management program include proactive measures to address operational criteria, legal requirements and regulatory standards?
Are there reactive measures of performance to monitor accidents, ill health, incidents (including near-misses) and other historical evidence of deficient OSH performance?
Are OSH performance indicators evaluated for corrective and preventative action?
Are the indicators of OSH performance communicated to management?
Is OSH monitoring equipment required for performance measurement and monitoring calibrated? If so, is there a documented calibration and maintenance procedure(s)?
Are the records for the calibrations and maintenance results retained?
### Checking and Corrective Action

**Element:** 4.5.2  
**Title:** Accidents, Incidents, Nonconformances and Corrective and Preventive Action

<table>
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<tr>
<th>OHSAS 18001 Standard:</th>
<th>NO</th>
<th>PARTIAL</th>
<th>YES</th>
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</table>
| The organization shall establish and maintain procedures for defining responsibility and authority for:  
a) the handling and investigation of:  
1. accidents;  
2. incidents;  
3. non-conformances;  
b) taking action to mitigate any consequences arising from accidents, incidents or nonconformances;  
c) the initiation and completion of corrective and preventive actions;  
d) confirmation of the effectiveness of corrective and preventive actions taken.  
These procedures shall require that all proposed corrective and preventive actions shall be reviewed through the risk assessment process prior to implementation.  
Any corrective or preventive action taken to eliminate the causes of actual and potential nonconformances shall be appropriate to the magnitude of problems and commensurate with the OSH risk encountered.  
The organization shall implement and record any changes in the documented procedures resulting from corrective and preventive action. |

**Facility Implementation of Standard:**

**Existing Procedures and Documentation (List):**

**Comments:**

**Evaluation:**

<table>
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<tr>
<th>Meets Requirement</th>
<th>Minor Nonconformance</th>
<th>Major Nonconformance</th>
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**Optional Auditor Questions:**

- Are procedures documented and maintained for defining responsibility and authority for handling and investigating of accidents, incidents and nonconformances?
- Are procedures documented and maintained for initiating and completing corrective and preventive action? Is a risk assessment conducted for these actions?
- Are appropriate corrective and preventive actions taken?
- Are the results of the corrective and preventive actions implemented and recorded?
- How does the organization implement and record any changes in their documented procedures resulting from corrective and preventative actions?
The organization shall establish and maintain procedures for the identification, maintenance and disposition of OSH records, as well as the results of audits and reviews.

OSH records shall be legible, identifiable and traceable to the activities involved. OSH records shall be stored and maintained in such a way that they are readily retrievable and protected against damage, deterioration or loss. Their retention times shall be established and recorded.

Records shall be maintained, as appropriate to the system and to the organization, to demonstrate conformance to this OHSAS specification.

Are procedures documented and maintained for the identification, maintenance and disposition of OSH records?
Are the records legible, identifiable and traceable to the activities involved?
Are the records stored and maintained such that they are readily retrievable and protected against damage, deterioration or loss?
Are there specified retention times for all of the records identified?
Are the records maintained in a manner to demonstrate conformance with the standard and appropriate to the system and the organization?
Is consideration given to confidentiality?
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<th>OSH Management System Model</th>
<th>CHECKING AND CORRECTIVE ACTION</th>
<th>Auditor</th>
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<td>ELEMENT: 4.5.4 TITLE: Audit</td>
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**OSH 18001 STANDARD:**

OSH management system audits to be carried out, in order to:

a) determine whether or not the OSH management system:
   1) conforms to planned arrangements for OSH management including the requirements of this OHSAS specification;
   2) has been properly implemented and maintained; and
   3) is effective in meeting the organization’s policy and objectives;

b) review the results of previous audits;

c) provide information on the results of audits to management.

The audit program, including any schedule, shall be based on the results of risk assessments of the organization’s activities, and the results of previous audits. The audit procedures shall cover the scope, frequency, methodologies and competencies, as well as the responsibilities and requirements for conducting audits and reporting results.

Wherever possible, audits shall be conducted by personnel independent of those having direct responsibility for the activity being examined.

**NOTE** The word “independent” here does not necessarily mean external to the organization.

**FACILITY IMPLEMENTATION OF STANDARD:**

**EXISTING PROCEDURES AND DOCUMENTATION (LIST):**

**COMMENTS:**

**EVALUATION:**

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**OPTIONAL AUDITOR QUESTIONS:**

- Are procedures documented and maintained for periodic OSH audits?
- Does the procedure for OSH audits include the scope of the audit, frequency, methodologies used, responsibilities, requirements, and method of reporting results?
- Does the OSH audit determine whether their OSH has been implemented and maintained and conforms to this standard and organization’s OSH policy and objectives?
- Does the OSH audit provide results of the audits to management?
- Is the audit program and schedule based on risk assessments and the results of previous audits?
- Does the procedure address the independence of auditors?
**Brookhaven National Laboratory**  
**OHSAS 18001 OSH Assessment**

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<tr>
<th>OSH Management System Model</th>
<th>MANAGEMENT REVIEW</th>
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<tr>
<td><strong>ELEMENT:</strong> 4.6 <strong>TITLE:</strong> Management Review</td>
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**OHSAS 18001 STANDARD:**

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The organization’s top management shall, at intervals that it determines, review the OSH management system, to ensure its continuing suitability, adequacy and effectiveness. The management review process shall ensure that the necessary information is collected to allow management to carry out this evaluation. This review shall be documented.

The management review shall address the possible need for changes to policy, objectives and other elements of the OSH management system, in the light of OSH management system audit results, changing circumstances and the commitment to continual improvement.

**FACILITY IMPLEMENTATION OF STANDARD:**

**EXISTING PROCEDURES AND DOCUMENTATION (LIST):**

**COMMENTS:**

**EVALUATION:**

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**OPTIONAL AUDITOR QUESTIONS:**

Has top management performed a review of the OSH management system on a periodic basis? Is it documented?

Does the review address the system’s:

a) continued suitability  
b) adequacy  
c) effectiveness

Does the review address possible need to change its policy, objectives and other elements of the OSH management system? Has this been conducted in light of OSH management system audit results, continual improvement and changing circumstances?

Does the record of the review include a list of information used for the management evaluation?
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<td>How are objectives made known to the employee/guests that are supposed to achieve them</td>
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<td>Do employee/guests know their OS&amp;H roles, authorities and responsibilities</td>
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<td>Are operational controls in place and working as specified</td>
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<td>Do employee/guests know the consequence of deviating from established procedures</td>
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<td>Are employee/guests aware and ready to execute emergency procedures for such</td>
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<td>Have contractors/interested parties been informed on any relevant operational controls</td>
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Footnotes/Comments: